



# SMALL AREA PAINT CORRECTION

## STANDARD OPERATING PROCEDURE

**1**

### DEFECT REMOVAL



Remove paint defects using 1500-2000 grit sandpaper on a 3" DA sander.

Wipe clean to visually inspect when defect is fully removed.

**2**

### SAND SCRATCH REFINEMENT



Further refine sand-scratches with 3000-grit foam pad and water on a 3" DA sander.

**3**

### COMPOUND



Compound the area using **Performance Cutting Compound** on a **3" Green Foam Pad**.

**4**

### POLISH



Polish the area using **Performance Finishing Polish** on a **3" Red Foam Finishing Pad**.

**5**

### FINAL INSPECTION



Wipe clean with **Ultra Microfiber Towel** and visually inspect to ensure defect has been removed and polished to a gloss.

### PRODUCT LIST



### ABRASIVES

Part	Product	Size
SA31500	3" Grip Multi-hole 1500-grit	3" DA
SA32000	3" Grip Multi-hole 2000-grit	3" DA
SA33000S	3" Grip Foam Pad	3" DA



### DETAIL

Part	Product	Size
SD30801	Performance Cutting Compound	Gallon
SD30832	Performance Cutting Compound	Quart
SD30901	Performance Finishing Polish	Gallon
SD30932	Performance Finishing Polish	Quart
SD30813	3" Green Foam Pad	3"
SD30913	3" Red Foam Finishing Pad	3"
SD30900	Ultra Microfiber Towel	Each

### SEM Products

Rock Hill, SC 29730  
Tech Support: 1-800-831-1122  
Customer Care: 1-866-327-7829  
[semproducts.com](http://semproducts.com)



CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.